

MODULAR STAMPED PARTS TRANSFER GRIPPER

ABSTRACT OF THE DISCLOSURE

A gripper assembly is provided having an actuator, at least one jaw member and a cam pin. The jaw member includes a cam slot that is a space formed by opposed cam walls located in the jaw arm. The cam walls form a locking portion and a pivoting portion, wherein the distance between the cam walls of the locking portion is substantially equal to the distance between the cam walls of the pivoting portion.